



3340 Buttweld Totals

Thursday, October 04, 2018

9:58:20 AM

Welder
Stencil

B7

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
59		1	09/26/18	120	Pass				1
		1	09/26/18	120	Pass	1			
		2	09/26/18	120	Pass				1
71		2	10/01/18	120	Pass				1
		3	10/01/18	120	Pass				1
77		3	10/01/18	120	Pass				1
82		3	10/01/18	120	Pass				1
		4	10/01/18	120	Pass				1
88		1	09/26/18	120	Pass	1		Q-2	
		1	09/26/18	120	Pass				1
117		1	10/01/18	120	Pass				1
		2	10/01/18	120	Pass				1
		7	10/01/18	120	Pass				1
217		2	09/26/18	120	Pass	1		Q-1	
		2	09/26/18	120	Pass				1
Totals	RT Failed	0	RT	3		Tracer		Welds Made	12

Welder
Stencil

C8

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
5		1	09/26/18	120	Pass				1
		2	09/26/18	120	Pass				1
14		2	10/01/18	120	Pass				1
		3	10/01/18	120	Pass				1
72		2	09/26/18	120	Pass		1		

	2	09/26/18	120	Pass				1
	3	09/26/18	120	Pass		1		
	3	09/26/18	120	Pass				1
78	2	09/26/18	120	Pass		1	Q-2	
	2	09/26/18	120	Pass				1
	3	09/26/18	120	Fail	1			
	3	09/26/18	120	Pass				1
88	2	09/26/18	120	Pass				1
101	2	09/26/18	120	Fail	1		Q-1	
	2	09/26/18	120	Pass				1
	235	4	09/26/18	120	Pass			1
	RT Failed	2	RT	2		Tracer	3	Welds Made

Totals

Welder
Stencil

CO

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
17	3	10/01/18	120	Pass					1
	4	10/01/18	120	Pass					1
37	1	09/26/18	120	Pass					1
38	1	10/01/18	120	Pass					1
	2	10/01/18	120	Pass					1
71	1	10/01/18	120	Pass					1
72	1	09/26/18	120	Pass					1
	4	09/26/18	120	Pass					1
107	4	09/26/18	120	Pass	1			Q-1	
	4	09/26/18	120	Pass					1
113	2	09/26/18	120	Pass					1
	2	09/26/18	120	Pass	1			Q-2	
117	3	10/01/18	120	Pass					1

4	10/01/18	120	Pass				1
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Totals	205	3	09/26/18	120	Pass	1			
		3	09/26/18	120	Pass				1
	212	4	10/01/18	120	Pass				1
		7	10/01/18	120	Pass				1
Totals		RT Failed	0	RT	3		Tracer		Welds Made 15

Welder Stencil	D2									
	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	212	5	10/01/18	120	Pass	1			Q-1	
		5	10/01/18	120	Pass					1
		6	10/01/18	120	Pass	1			Q-2	
		6	10/01/18	120	Pass					1
Totals		RT Failed	0	RT	2		Tracer		Welds Made	2

Welder Stencil	D3									
	ButtWeld	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	10	2	09/27/18	112A	Pass					1
		5	09/27/18	112A	Pass					1
	19	1	09/27/18	120	Pass					1
	35	1	10/01/18	120	Pass					1
	76	1	09/26/18	112A	Pass	1			Q-1	
		1	09/26/18	112A	Pass					1
		2	09/26/18	112A	Pass					1
		2	09/26/18	112A	Pass	1			Q-2	
	79	1	09/27/18	112A	Pass					1
	87	2	09/26/18	112A	Pass					1
	90	1	09/26/18	112A	Pass	1				
		1	09/26/18	112A	Pass					1

Totals		RT Failed	0	RT	3		Tracer		Welds Made	9
Welder	D5									
Stencil										
Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
		21	2	09/27/18	120	Pass				1
		32	2	09/27/18	120	Pass	1			
			2	09/27/18	120	Pass				1
		41	1	09/26/18	120	Pass				1
			1	09/26/18	120	Fail	1		Q-1	
			2	09/26/18	120	Pass				1
			2	09/26/18	120	Pass		1	Q-2	
		44	1	10/01/18	120	Pass				1
			3	10/01/18	120	Pass				1

Totals	44	4	10/01/18	120	Pass				1
		5	10/01/18	120	Pass				1
		6	10/01/18	120	Pass				1
	RT Failed	1	RT	2		Tracer	1	Welds Made	9

Welder Stencil Type	D7									
	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	97	1	09/26/18	120	Pass	1		Q-1		
		1	09/26/18	120	Pass				1	
		2	09/26/18	120	Pass				1	
		2	09/26/18	120	Pass	1		Q-2		
		3	09/26/18	120	Pass	1				
		3	09/26/18	120	Pass				1	
Totals	RT Failed	0	RT	3		Tracer		Welds Made	3	

Welder Stencil	DG										
	Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	35		2	10/01/18	120	Pass					1
			3	10/01/18	120	Pass					1
	42		1	09/26/18	120	Pass					1
			3	09/26/18	120	Pass					1
	45		1	10/01/18	120	Pass					1
			2	10/01/18	120	Pass					1
			3	10/01/18	120	Pass					1
			4	10/01/18	120	Pass					1
			6	10/01/18	120	Pass					1
			8	10/01/18	120	Pass					1
	66		1	09/26/18	120	Pass	1		Q-1		

	1	09/26/18	120	Pass				1
79	2	09/27/18	120	Pass				1
87	1	09/26/18	120	Pass				1

87	3	09/26/18	120	Pass				1
111	2	09/26/18	120	Pass				1
	3	09/26/18	120	Pass				1
130	1	09/26/18	120	Pass	1		Q-2	
	1	09/26/18	120	Pass				1
	2	09/26/18	120	Pass	1			
	2	09/26/18	120	Pass				1
139	1	09/26/18	120	Pass				1
204	2	09/27/18	120	Pass				1
	3	09/27/18	120	Pass				1
RT Failed	0	RT	3		Tracer		Welds Made	21

Welder
Stencil
Type

H3									
BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	2	1	10/01/18	140	Pass				1
		3	10/01/18	140	Pass	1		Q-1	
		3	10/01/18	140	Pass				1
		4	10/01/18	140	Pass	1		Q-2	
		4	10/01/18	140	Pass				1
		5	10/01/18	140	Pass	1			
		5	10/01/18	140	Pass				1
15	1	10/01/18	140	Pass					1
61	1	10/01/18	120	Pass					1
77	1	10/01/18	120	Pass					1
	2	10/01/18	120	Pass					1
117	5	10/01/18	120	Pass					1
	6	10/01/18	120	Pass					1
Totals	RT Failed	0	RT	3		Tracer		Welds Made	10

Welder
Stencil
Type

JA									
BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	9	5	10/01/18	120	Pass				1
		6	10/01/18	120	Pass				1

15	4	10/01/18	120	Pass				1
	4	10/01/18	120	Pass	1			
18	3	10/01/18	120	Pass				1
38	3	10/01/18	120	Pass				1
69	1	09/26/18	120	Pass	1		Q-1	
	1	09/26/18	120	Pass				1
170	4	09/26/18	168	Pass	1		Q-2	
	4	09/26/18	168	Pass				1
RT Failed	0	RT	3		Tracer		Welds Made	7

Welder
Stencil

JO

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
10		1	09/27/18	120	Pass				1
		6	09/27/18	120	Pass				1
		7	09/27/18	120	Pass				1
11		1	09/26/18	120	Pass				1
12		1	09/26/18	120	Pass	1		Q-2	
		1	09/26/18	120	Pass				1
		2	09/26/18	120	Pass	1			
		2	09/26/18	120	Pass				1
45		10	10/01/18	120	Pass				1
60		1	09/26/18	120	Pass				1
		1	09/26/18	120	Pass	1		Q-1	
Totals	RT Failed	0	RT	3		Tracer		Welds Made	8

Welder
Stencil

JT

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	9	1	10/01/18	120	Pass				1

	2	10/01/18	120	Pass				1
	3	10/01/18	120	Pass				1
15	5	10/01/18	120	Pass				1
17	1	10/01/18	120	Pass				1
	2	10/01/18	120	Pass				1

26	1	09/26/18	120	Pass	1		Q-2	
	1	09/26/18	120	Pass				1
37	2	09/26/18	120	Pass				1
	3	09/26/18	120	Pass				1
69	2	09/26/18	120	Pass				1
75	1	10/01/18	120	Pass				1
	2	10/01/18	120	Pass				1
78	1	09/26/18	120	Pass				1
	4	09/26/18	120	Pass				1
107	1	09/26/18	120	Pass	1			
	1	09/26/18	120	Pass				1
	2	09/26/18	120	Pass				1
	3	09/26/18	120	Pass				1
150	1	09/26/18	120	Pass	1		Q-1	
	1	09/26/18	120	Pass				1
189	1	09/26/18	120	Pass	1			
	1	09/26/18	120	Pass				1
212	1	10/01/18	120	Pass				1
	2	10/01/18	120	Pass				1
	3	10/01/18	120	Pass				1
217	3	09/26/18	120	Pass				1
239	1	09/26/18	120	Pass				1
	2	09/26/18	120	Pass				1
	3	09/26/18	120	Pass				1

Totals		RT Failed	0	RT	4		Tracer		Welds Made	26
Welder Stencil	L2									
Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
		32	1	09/27/18	120	Pass	1			
			1	09/27/18	120	Pass				1
		42	2	09/26/18	112A	Pass				1
			2	09/26/18	112A	Pass	1		Q-1	
			4	09/26/18	112A	Pass				1
			4	09/26/18	112A	Pass	1		Q-2	
Totals		RT Failed	0	RT	3		Tracer		Welds Made	3
Welder Stencil	M9									
Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
		237	4	09/26/18	120	Pass	1		Q-2	
			4	09/26/18	120	Pass				1
		239	4	09/26/18	120	Pass	1		Q-1	
			4	09/26/18	120	Pass				1
Totals		RT Failed	0	RT	2		Tracer		Welds Made	2
Welder Stencil	N1									
Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
		21	1	09/27/18	112A	Pass				1
			1	09/27/18	112A	Pass	1		Q-2	
		111	1	09/26/18	112A	Pass	1		Q-1	
			1	09/26/18	112A	Pass				1
Totals		RT Failed	0	RT	2		Tracer		Welds Made	2
Welder Stencil	PA									
Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT

	18	1	10/01/18	120	Pass				1
		2	10/01/18	120	Pass				1
	40	1	09/26/18	120	Pass	1		Q-1	
		1	09/26/18	120	Pass				1
	82	1	10/01/18	120	Pass				1
		2	10/01/18	120	Pass				1
	152	1	09/26/18	120	Pass	1		Q-2	
		1	09/26/18	120	Pass				1
	235	1	09/26/18	120	Pass	1			
		1	09/26/18	120	Pass				1
		2	09/26/18	120	Pass				1
		3	09/26/18	120	Pass				1
RT Failed	0	RT	3		Tracer		Welds Made	9	

Welder
Stencil

RB

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	170	1	09/26/18	120	Pass	1		Q-1	
		1	09/26/18	120	Pass				1
		2	09/26/18	120	Pass				1
		2	09/26/18	120	Pass	1		Q-2	
	RT Failed	0	RT	2		Tracer		Welds Made	2

Welder
Stencil

SP

Type

BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
	2	2	10/01/18	120	Pass				1

2	6	10/01/18	120	Pass				1
	7	10/01/18	120	Pass				1
9	4	10/01/18	120	Pass				1
	7	10/01/18	120	Pass				1
14	1	10/01/18	120	Pass				1
40	2	09/26/18	120	Pass	1		Q-1	
73	2	09/26/18	120	Pass				1
	1	10/01/18	120	Pass				1
	2	10/01/18	120	Pass				1
97	4	09/26/18	120	Pass				1
189	2	09/26/18	120	Pass	1		Q-2	
205	2	09/26/18	120	Pass				1
	1	09/26/18	120	Pass				1
	2	09/26/18	120	Pass	1			
	2	09/26/18	120	Pass				1
RT Failed	0	RT	3		Tracer		Welds Made	13

Welder
Stencil
Type

W4
BUTTWELD

Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
2	8	10/01/18	120	Pass	1			
	8	10/01/18	120	Pass				1
9	8	10/01/18	120	Pass				1
15	2	10/01/18	120	Pass	1			
	2	10/01/18	120	Pass				1
	3	10/01/18	120	Pass	1			
	3	10/01/18	120	Pass				1
17	5	10/01/18	120	Pass				1
24	1	09/27/18	120	Pass				1

	1	09/27/18	120	Pass	1			
29	2	10/01/18	120	Pass				1
	2	10/01/18	120	Pass	1			
58	1	10/01/18	120	Pass	1			
	1	10/01/18	120	Pass				1

58	2	10/01/18	120	Pass	1			
	2	10/01/18	120	Pass				1
64	2	09/27/18	120	Pass	1			
	2	09/27/18	120	Pass				1
	3	09/27/18	120	Pass	1			
65	3	09/27/18	120	Pass				1
	1	09/26/18	120	Pass				1
	1	09/26/18	120	Pass	1			
	2	09/26/18	120	Pass	1			
82	2	09/26/18	120	Pass				1
	5	10/01/18	120	Pass	1		Lot 2	
	5	10/01/18	120	Pass				1
101	1	09/26/18	120	Pass				1
	1	09/26/18	120	Pass	1		Q-2	
103	1	09/26/18	120	Pass				1
	1	09/26/18	120	Fail	1		Q-1	
107	5	09/26/18	120	Pass	1			
	5	09/26/18	120	Pass				1
113	1	09/26/18	120	Pass	1			
	1	09/26/18	120	Pass				1
	3	09/26/18	120	Pass	1			
	3	09/26/18	120	Pass				1
	4	09/26/18	120	Pass	1			
	4	09/26/18	120	Pass				1
189	3	09/26/18	120	Pass				1
	3	09/26/18	120	Pass	1			
	4	09/26/18	120	Pass	1			

	4	09/26/18	120	Pass				1
217	1	09/26/18	120	Pass				1
237	1	09/26/18	120	Pass	1			
	1	09/26/18	120	Pass				1
	2	09/26/18	120	Pass	1			
	2	09/26/18	120	Pass				1
	3	09/26/18	120	Pass	1			
	3	09/26/18	120	Pass				1
RT Failed	1	RT	23		Tracer		Welds Made	26

Welder	WL									
Stencil										
Type	BUTTWELD	Spool #	Weld #	Date	WPS	Pass or Fail	RT	Tracer	Qual Welds	VT
		10	3	09/27/18	112A	Pass				1

10	4	09/27/18	112A	Pass				1
25	1	09/26/18	112A	Pass	1		Q-2	
	1	09/26/18	112A	Pass				1
29	1	10/01/18	120	Pass				1
43	1	09/26/18	112A	Pass	1		Q-1	
	1	09/26/18	112A	Pass				1
44	2	10/01/18	112A	Pass				1
	7	10/01/18	120	Pass	1			
	7	10/01/18	120	Pass				1
	8	10/01/18	112A	Pass				1
45	5	10/01/18	112A	Pass				1
	7	10/01/18	112A	Pass				1
	9	10/01/18	112A	Pass				1
204	1	09/27/18	112A	Pass				1
RT Failed	0	RT	3		Tracer		Welds Made	12